RUBBER FLOORING PRODUCTS & ELASTIC LAYERS

for indoor sports facilities
SPORTEC® floor coverings made from top-quality recycled rubber tyre and EPDM colour granules are extremely sturdy, easy to clean and water-repellent. As they are very comfortable to walk on and absorb footfall and room noise, Sportec® floor coverings are the ideal solution for a wide range of applications in commercial and residential buildings.

Available in a variety of attractive colours, SPORTEC® allows for personalized floor design. SPORTEC® rubber floor coverings bring comfort and colour to your business premises, offices, exhibition halls and privately used facilities!

Many SPORTEC® floor coverings are also available as a flame retardant version with Cfl-s1 fire behaviour (tested according EN 13501-1).

EPDM colour range

- white
- eggshell
- beige
- yellow
- bright yellow
- dark green
- green
- bright green
- dark blue
- blue
- bright blue
- pink
- lilac
- bright orange
- red
- bright red
- brown
- beige brown
- dark grey
- medium grey
- grey
- black
SPORTEC® color is a rugged, easy-to-clean and water-repellent floor covering material for use in fitness and gym facilities, retail outlets, exhibition halls, equipment storage rooms and ice sports stadiums. Thanks to its excellent durability and high resistance to mechanical wear, SPORTEC® color is the all-rounder solution for rubber flooring. Choose from our range of colours and hues to create a room that matches your colour scheme, offers great walking comfort and absorbs impact and room noise.

**Technical Data:**

- **Material:** fine-grain recycled rubber tyre granules (black) with 5, 10, 15, 20, 30 or 50 % EPDM colour granules, PU-elastomer bonded
- **Colours:**
  - color 5, 10, 20, 30: black with blue, red, green, grey, blue/grey or bright yellow*
  - color 50: black with blue, red, grey or beige*
  - (*other colours available on request)
- **Roll width:** 1.250 mm & 1.500 mm (± 1.5 %)
- **Thickness:**
  - color 5, 10, 20, 30, 50: 6* mm (± 0.3 mm)
  - color 15: 4, 5, 6, 8, 10, 12 mm (± 0.3 mm)
  - (*other thicknesses available on request)
- **Roll length:** length m (± 1.5 %)/thickness mm:
  - 30/4, 24/5, 20/6, 15/8, 12/10, 10/12
  - (* other roll lengths available on request)

**SPORTEC® color hues** (percentage figure indicates colour share)

<table>
<thead>
<tr>
<th>Colour</th>
<th>Image</th>
</tr>
</thead>
<tbody>
<tr>
<td>color 5</td>
<td><img src="image1" alt="Black" /></td>
</tr>
<tr>
<td>color 10</td>
<td><img src="image2" alt="Black Red" /></td>
</tr>
<tr>
<td>color 15 (standard)</td>
<td><img src="image3" alt="Black Blue-Grey" /></td>
</tr>
<tr>
<td>color 20</td>
<td><img src="image4" alt="Black Bright Yellow" /></td>
</tr>
<tr>
<td>color 30</td>
<td><img src="image5" alt="Black Red" /></td>
</tr>
<tr>
<td>color 50</td>
<td><img src="image6" alt="Black Grey" /></td>
</tr>
</tbody>
</table>
**SPORTEC® Splash**

**TOP QUALITY PRODUCT OFFERING A WEALTH OF DESIGN OPTIONS**

**SPORTEC® splash** and **SPORTEC® giga** offer the same outstanding properties and application options as **SPORTEC® color**. Thanks to the incorporation of large and small EPDM colour granules, **SPORTEC® splash** floor covering are available in an even greater range of colours and finishes. **SPORTEC® giga** contains specially developed, extra-large colour granules for mesmerising colour effects. **SPORTEC® splash** and **SPORTEC® giga** make your rooms not only very attractive, but also safe and comfortable.

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**Technical Data:**

**Material:**
- fine-grain recycled rubber tyre granules [black] with EPDM colour granules, PU-elastomer bonded

**Colours:**
- black with bright blue, bright red, bright green, bright yellow or bright orange
- (other colours available on request)

**Rolls width:**
- 1,500 mm (± 1.5%)

**Thickness:**
- 4, 5, 6, 8, 10, 12 mm (± 0.3 mm)
- (other thicknesses available on request)

**Roll length:**
- length m (± 1.5 %)/thickness mm:
  - 30/4, 24/5, 20/6, 15/8, 12/10, 10/12

**Technical Data:**

**Material:**
- fine-grain recycled rubber tyre granules [black] with EPDM colour granules, PU-elastomer bonded

**Colours:**
- black with bright blue, bright red, bright green, bright yellow or bright orange
- (other colours available on request)

**Rolls width:**
- 1,500 mm (± 1.5%)

**Thickness:**
- 4, 5, 6, 8, 10, 12 mm (± 0.3 mm)
- (other thicknesses available on request)

**Roll length:**
- length m (± 1.5 %)/thickness mm:
  - 30/4, 24/5, 20/6, 15/8, 12/10, 10/12
**SPORTEC® Giga**

SAFE – COMFORTABLE – EXTRA ATTRACTIVE

SPORTEC® giga offers the same outstanding properties and application options as SPORTEC® color. It is a rugged, easy-to-clean and water-repellent floor covering material for use in fitness and gym facilities, retail outlets, exhibition halls, equipment storage rooms and ice sports stadiums. SPORTEC® giga contains specially developed, extra-large colour granules for mesmerising colour effects. SPORTEC® giga makes your rooms not only very attractive, but also safe and comfortable.

**Technical Data:**

- **Material:** fine-grain recycled rubber tyre granules (black) with EPDM colour granules, PU-elastomer bonded
- **Colours:** black with bright blue, bright red, bright green, bright yellow or bright orange (other colours available on request)
- **Roll width:** 1,500 mm (± 1.5%)
- **Thickness:** 6, 8, 10 mm (± 0.3 mm) (other thicknesses available on request)
- **Roll length:** length m (± 1.5 %)/thickness mm: 20/6, 15/8, 12/10
**SPORTEC® Purcolor**

**FLOOR COVERINGS WITH EXTRA COLOUR**

**SPORTEC® purcolor** is the ideal flooring material for offices, retail outlets and other frequently used rooms. Thanks to its strong colours, it can be perfectly matched to the interior design, while offering effective impact and room noise reduction and improved walking comfort.

Other benefits for **SPORTEC® Purcolor** are the ease of installation and cleaning of the floor covering when sealed.

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**Technical Data:**

- **Material:** 15% fine-grain recycled rubber tyre granules (black) and 85% EPDM colour granules, PU-elastomer bonded
- **Colour:** grey-black, dark grey-black, blue-black or red-black (other colours available on request)
- **Roll width:** 1.250 mm (± 1.5%)
- **Thickness:** 4, 6, 8 mm (± 0.3 mm) (other thicknesses available on request)
- **Roll length:** length m (± 1.5 %)/thickness mm: 30/4, 20/6, 15/8

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**FLOOR COVERINGS**

**rocky plum**

**FLAME RETARDANT**

**EN 13501-5** Cfl -s1
SPORTEC® Variant

CHOOSE YOUR OWN FLOOR COLOUR

SPORTEC® variant floor coverings are available in virtually unlimited colour combinations from the EPDM colour range. You choose the amount of black recycled rubber tyre granules in your floor covering.

Technical Data:

- **Material:** free choice of colour combination from the EPDM colour range, with or without black recycled rubber tyre granule share, PU-elastomer bonded
- **Colours:** as chosen by customer
- **Roll width:** 1.250 mm (± 1.5%)
- **Thickness:** 4, 5, 6, 8, 10 mm (± 0.3 mm) (other thicknesses available on request)
- **Roll length:** length m (± 1.5%)/thickness mm:
  - 30/4, 24/5, 20/6, 15/8, 12/10

Example of **SPORTEC® variant Individual-Mix 5 colours**

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**Technical Data:**

1. Minimum order quantity standard colours: 1 roll
2. Minimum order quantity special colours: 1 production unit (15 rolls)
SPORTEC® UNI classic
IDEAL SPORTS FLOOR COVERING FOR INDOOR AREAS

SPORTEC® UNI classic has been specifically developed for indoor sports areas. It consists of 100 % compressed EPDM rubber and uniform colouring, which allows for the application of high-contrast sports field lines. Thanks to its excellent walking comfort and very good impact and room noise, the flooring is also highly suitable for commercial premises and offices.

**Technical Data:**

<table>
<thead>
<tr>
<th>Material:</th>
<th>fine-grain EPDM colour granules, PU-elastomer bonded</th>
</tr>
</thead>
<tbody>
<tr>
<td>Colours:</td>
<td>red, green, blue, dark grey, beige (other colours available on request)</td>
</tr>
<tr>
<td>Roll width:</td>
<td>1,250 mm (± 1,5%)</td>
</tr>
<tr>
<td>Thickness:</td>
<td>4 mm (± 0.3 mm) (other thicknesses available on request)</td>
</tr>
<tr>
<td>Roll length:</td>
<td>length (± 1.5 %): 30 m</td>
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</tbody>
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<td>Roll width:</td>
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</tr>
<tr>
<td>Thickness:</td>
<td>4 mm (± 0.3 mm) (other thicknesses available on request)</td>
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<tr>
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<td>length (± 1.5 %): 30 m</td>
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</tr>
<tr>
<td>Thickness:</td>
<td>4 mm (± 0.3 mm) (other thicknesses available on request)</td>
</tr>
<tr>
<td>Roll length:</td>
<td>length (± 1.5 %): 30 m</td>
</tr>
</tbody>
</table>
### Technical Data:

**Material:**
- Top layer: Fine-grain EPDM colour granules, PU-elastomer bonded
- Elastic layer: Fine-grain recycled rubber tyre granules PU-elastomer bonded

**Colours:**
- Surface layer: dark grey, red, blue, green, beige (other colours available on request)
- Elastic layer: black

**Roll width:**
- Top layer: 1,250 mm (± 1.5 %)
- Elastic layer: 1,500 mm (± 1.5 %)

**Thickness:**
- Top layer: 4 mm (+/-0.3 mm)
- Elastic layer: 4 mm (other thicknesses available on request)

**Roll length:**
- Top layer: 30 m (± 1.5 %)
- Elastic layer: 30 m (other lengths available on request)

**Compression load:** 0.7 N/mm² (EN 12230)

**Elongation at break:** 59% (EN 12230)

**Wear resistance:** 2.9 g (ISO 5470-1)

**Colour fastness:** 4 (ISO 105-A02)

**Friction (dry/wet):** 101/56 (EN 13036-4)

**Vertical deformation:** 0.6 (EN 14809)

**Ball rebound properties:** 100% (EN 14877)

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**SPORTEC® UNI sandwich classic** consists of a technically advanced elastic layer made from **SPORTEC® standard** material and a tried and tested **SPORTEC® UNI classic** floor covering. This combination prevents damage to joints and other injuries and is therefore particularly recommended for indoor sports facilities in schools, leisure centres and multi-purpose buildings. Both the elastic layer and the floor covering are supplied in rolls. The two layers are however installed separately. First, the elastic layer is glued to the substructure. After the adhesive has fully cured, the floor covering is glued to the elastic layer.

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**Standard colours for top covering:**
- dark grey
- red
- blue
- green
- beige
Enhance the safety and comfort of everybody involved in sports by installing SPORTEC® lino under your sports linoleum floor. This reliable elastic layer has been specially developed for indoor systems, for example in gyms and playschools. The tried and tested, anthracite-coloured closed-cell rubber layer made from recycled material (PU-elastomer bonded) provides natural cushioning support for all physical activities. SPORTEC® lino enhances any indoor sports, fitness, play or fun facility for young and old and helps prevent injury, especially in children. SPORTEC® lino is therefore the ideal solution for school and preschool sports facilities.

**Technical Data:**
- **Material:** fine closed-cell rubber made from recycled material, PU-elastomer bonded
- **Volumetric weight:** approx. 600 kg/m³
- **Thickness:** 6 mm (± 0,3 mm)
- **Roll width:** 1,250 mm (± 1,5 % mm)
- **Length:** 20 m (± 1,5 % mm)
- **Colour:** anthracite
- **Area weight:** approx. 3,6 kg/m²
- **Tensile strength:** approx. 0,4 N/mm² [EN ISO 1798]
- **Elongation at break:** approx. 70% [EN ISO 1798]
- **Thermal resistance:** 0,06 m K/W [ISO 8302]
- **Electrical resistance:** 12,000,00 mega ohm [DIN 54345 T6]
- **Temperature resistance:** - 30°C to + 80 °C

**Properties**
- Underlay for installation under sports linoleum floors
- Elastic layer for improved joint protection
- Made in high-quality, elastic material
- Ideal for playschools and gyms
- Easy installation

**Sports linoleum**

**Adhesive**

SPORTEC® lino
SPORTEC® Standard • Trend • Premium

THE IDEAL UNDERLAY — AVAILABLE IN VARIOUS SHOCK ABSORPTION CLASSES AND PRICE CATEGORIES

SPORTEC® standard is a widely used elastic layer for sports and multi-purpose facilities where volleyball, hand ball, basket ball, badminton and tennis are played. Sports floors with an integrated SPORTEC® standard layer are hard-wearing, improve safety and help prevent damage to joints. SPORTEC® trend has been developed on the basis of our all-rounder SPORTEC® standard. The elastic layer consists of a well-balanced combination of closed-cell rubber made from recycled material and fine-grain recycled rubber tyre granules and offers improved shock absorption compared with the standard product. This enhanced elastic layer therefore offers unrivalled flexibility and excellent ball rebound properties, and is easy to install. The SPORTEC® premium elastic layer is made from recycled closed-cell rubber and recycled rubber tyre granules. It has been designed for exceptionally high shock absorption without exceeding the maximum permissible deformation limits (according to EN 14904). SPORTEC® premium therefore offers optimum protection for joints and minimises the risk of injury, which makes it the ideal solution for school sports facilities, leisure centres and multi-purpose sports complexes.

Technical Data:

| Material: | fine-grain recycled rubber tyre granules, PU-elastomer bonded (trend and premium with additional closed-cell recycled rubber) |
| Volumetric weight: | approx. 770 (trend approx. 700, premium, approx. 600kg/m³) |
| Thickness: | 3, 4, 5, 6, 7, 8, 9, 10, 12 mm (± 0,3 mm); (3 mm for standard only) |
| Roll width: | 1.500 mm (± 1,5 % mm) |
| Length: | Length m (± 1,5%)/thickness mm: 40/3, 30/4, 24/5, 20/6, 17/7, 15/8, 13/9, 12/10, 10/12 (40/3 only standard) |
| Colour: | black |
| Tensile strength: | approx. 0,6 N/mm² (EN ISO 1798); (trend and premium 0,3 N/mm²) |
| Elongation at break: | approx. 60% (EN ISO 1798) |

Properties

- Made from recycled rubber
- Excellent noise absorption properties
- Water-repellent
- Good to very good ball rebound properties
- Uniform elasticity across the floor
- Suitable for underfloor heating

Surface finish
Self-levelling coat
Sealing compound

* [EN 14904, type P1]
SPORTEC® Style

THE IDEAL SOLUTION FOR THE PROTECTION OF THE SCREED IN WEIGHTLIFTING AREAS

SPORTEC® style protects subfloors from damage by falling heavy objects, e.g. in weight-lifting areas of fitness centres or training facilities. Even if not themselves damaged by falling weights, conventional floor surfaces transmit impact shock which often results in serious damage to the concrete subfloor. SPORTEC® style avoids this deep-impact damage while providing outstanding sound deadening as well. SPORTEC® style can be used as an underlay under all SPORTEC® flooring materials in our standard product programme.

Technical Data:

- **Material:** Polyurethane-bonded recycled tyre rubber granules with a surface layer made of SPORTEC® floor coverings.
- **Dimensions:** 1000 x 500 x 40 mm or 500 x 500 x 30 mm
- **Area weight:** approx. 36 kg/m² (at 40 mm thickness)
- **Colours:** different colours
- **Tensile strength:** approx. 0.7 N/mm² (EN ISO 1798)
- **Elongation at break:** approx. 70% (EN ISO 1798)
- **Temperature resistance:** -30°C to +80°C
**SPORTEC® Style edge- and corner profiles**

**ACCESSORIES FOR MORE SAFETY**

**SPORTEC® style Edge and Corner Profiles** are the perfect complement to our **SPORTEC® style** tiles. With its beveled edges, they provide a smooth and safe transition zone, reducing the risk of tripping when entering or leaving heavy weight areas.

### Technical Data:

- **Material:** recycled rubber
- **Thickness:**
  - edge profile: 30/10 mm, 40/10 mm
  - corner profile: 30/10 mm, 40/10 mm
  - tolerances: ± 2 mm
- **Dimensions:**
  - edge profile: 1,000 x 250 mm
  - corner profile: 1,000 x 250 mm
  - tolerances: ± 0.8 %
- **Colour:** black

*other EPDM colours available on request*
The SPORTEC® sprint elastic layer offers extra strength and reliability for indoor athletics facilities, especially in the start and warm-up areas. SPORTEC® sprint is a cost-effective solution designed for fast installation. The floor surface made in polyurethane with interspersed EPDM granules makes the Sportec sprint product extremely durable, resistant to wear and spike-proof. A special reinforcing layer guarantees dimensional stability and durability, effectively stabilising the movements of track and field athletes and other sports enthusiasts over a long period of time. SPORTEC® sprint is rot-proof and does not harden or become brittle over time.

Properties

- Long service life
- Easy to install and replace
- No hardening or embrittling over time

Technical data:

- Material: high-grade recycled rubber granules, PU-elastomer bonded
- Volumetric weight: approx. 1,050 kg/m³
- Material thickness: 8, 9, 10 mm (± 0.3 mm)
- Roll width: 1,500 mm (± 1.5 % mm)
- Length: length m (± 1.5 %)/thickness mm: 40/8, 35/9, 32/10
- Colour: multi-coloured
- Tensile strength: approx. 0.8 N/mm² (EN ISO 1798)
- Elongation at break: approx. 125% (EN ISO 1798)
- Spike resistance: Class I (DIN 18035, part 6)
SPORTEC® Team arena
EXCELLENT SAFETY FOR INDOOR SPORTS AND PLAY

SPORTEC® team arena is a substructure developed specially for indoor artificial turf, installed in soccer halls and similar facilities. Apart from outstanding impact absorption and ball rebound properties, the fine granule structure of the SPORTEC® team arena offers great walking comfort and a play experience that is similar to that of real turf. SPORTEC® team arena is supplied in rolls for easy and fast installation.

Properties
- Long service life
- Easy to install and replace
- Installation as loose layer

Technical data:
- Material: Special mixture made from selected recycled rubber granules, PU-elastomer bonded
- Volumetric weight: approx. 800 kg/m³
- Material thickness: 8, 9, 10, 12 mm (± 0.3 mm)
- Roll width: 1,500 mm (± 1.5 % mm)
- Length: length m (± 1.5 %)/thickness mm: 40/8, 35/9, 31/10, 26/12
- Colour: multi-coloured
- Tensile strength: approx. 0.3 N/mm² (EN ISO 1798)
- Elongation at break: approx. 50 % (EN ISO 1798)
Specifically designed as a projectile-absorbing surfacing material, **SPORTEC® shooting** provides protection over floors, walls and ceilings of indoor shooting ranges and short outdoor facilities. **SPORTEC® shooting** reliably absorbs dangerous ricochets and rebounds as documented by independent test reports. The material’s remarkable elasticity makes bullet holes practically invisible after absorption. **SPORTEC® shooting** slabs installed on floors could be covered. It provides a seamless surface which can be easily cleaned of gunpowder deposits. On walls and ceilings this coating is normally not required.

### Technical Data:

| Material: | Polyurethane-bonded recycled tyre rubber granules |
| Thickness: | 40 mm (± 2 mm) |
| Dimensions: | 500 x 500 mm / 1,000 x 500 mm (± 0.8 %) |
| Colour: | red (black and green on request) |
| Area weight: | approx. 27 kg/m² |
| Tensile strength: | approx. 0.2 N/mm² [EN ISO 1798] |
| Elongation at break: | approx. 50% [EN ISO 1798] |
| Temperature resistance: | -30°C to +80°C |
| Fire resistance: | E₁ [B2]  [DIN EN 13501-1]  B₁-s1 [B1] [DIN EN 13501-1] |

When **SPORTEC® shooting** is used as a floor covering we advice a polyurethane sealing after the installation. **SPORTEC® shooting** then complies with Bfl-s1 according to EN 13501-1.
ADHESIVE SPORTEC® TVS-200 / SEALING RZ TURBO PROTECT ZERO
PERFECT PROTECTION AND HOLD FOR ALL SPORTEC® MATERIALS

RZ TURBO PROTECT ZERO is a solvent-free 2-component sealing finish for extreme longterm protection of elastic artificial flooring. Provides a very elastic and sturdy protection layer, having very high resistance to heavy mechanical wear and chemical attack.

Technical Data:
- **Shelf life**: 9 months
- **Packsize**: 5 l + 500 ml hardener
- **Working temperature**: 15 - 25 °C
- **Pot life (20°C)**: 120 Min. (20 °C / 60 % rel. LF)
- **Set to foot traffic (20°C)**: after approx. overnight drying
- **Final strength (20°C)**: after approx. 7 days

SPORTEC® TVS-200 is the two component polyurethane adhesive for gluing SPORTEC® materials on paved substrates. It is suitable for all floor coverings and elastic layers of the brand SPORTEC® and can be applied to nearly all paved substrates.

Technical Data:
- **Packaging**: Set of 10 kg: mixing ratio of Resin Base : Curing Agent = 850 : 150
Set of 25 kg: mixing ratio of Resin Base : Curing Agent = 850 : 150
Set of 28 kg: mixing ratio of Resin Base : Curing Agent = 850 : 150
- **Pot life (20°C)**: approx. 30-60 minutes
- **Can be walked on after (20°C)**: after approx. 8 hours
- **Fully cured after (20°C)**: after approx. 36 hours
KRAIBURG Relastec is one of the best known global companies that specialise in the production of technical rubber materials from old tyres. As a recycling specialist, we have for many years been committed to the protection of the environment. Every year, we process and recycle about 85,000 tons of old tyres, closed-cell rubber and rubber production scrap. From these raw materials, we produce high-quality granules based on our internally developed formulations. These granules make up more than 90 % of the material used in our finished products. All our products are 100 % recyclable without loss of quality.

At KRAIBURG Relastec, protecting the environment is a strategic priority. We are convinced that sustainable growth is only achievable, if we meet our responsibilities towards the environment. KRAIBURG Relastec has therefore adopted a very simple policy: Protecting the environment is part and parcel of what we do every day!

Our “pro environment” logo stands not only for 40 years of sustainable business practices that protect resources, but emphasises our commitment to product quality and continuous improvement for the protection of the environment beyond the statutory regulations.

- We turn waste rubber materials into new raw materials and products, making a valuable contribution to waste reduction and the protection of the environment.
- We invest in innovative and environmentally friendly production methods and technologies.
- Our products are subject to continuous quality testing and further development, whereby environmental concerns are given priority. We are always on the lookout for even more environmentally friendly alternatives that enable us to further reduce emissions and protect resources.
- All employees of KRAIBURG Relastec undertake to implement sustainable practices in their daily work and to protect the environment wherever they can.
- We expect the same from our suppliers and constantly monitor their performance.
KRAIBURG RELASTEC GMBH & CO. KG
OTHER PRODUCTS MADE FROM RECYCLED RUBBER GRANULES

KRAIBURG Relastec GmbH & Co. KG is a subsidiary of KRAIBURG Holding. We supply the global market with finished products for noise insulation (DAMTEC®), impact protection (EUROFLEX®), building protection and shock absorption (KRAITEC®) and sports flooring systems (SPORTEC®). For more information, visit our website at www.kraiburg-relastec.com

- Impact sound insulation material for installation under floor coverings and screeds and on timber floor structures
- Vibration damping and structure-borne sound insulation
- Structural protection
- Anti-slip mats for transport load securing
- Flooring for patios and balconies
- Shock-absorbent surfacing systems for playgrounds and sports facilities
- Peripheral elements and accessories
RUBBER FLOORING PRODUCTS
& ELASTIC LAYERS
made from recycled rubber granules

Total Vibration Solutions Ltd t/a TVS Sports Surfaces
Unit 9 The Courtyard, Grane Road
Haslingden, Rossendale
Lancashire BB4 4QN
United Kingdom

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Fax +44 (0) 1706 260 240
E-Mail sales@floors4gyms.com
Internet www.floors4gyms.com

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Picture page 09: right side of the header: Suite Hotel Binz, family hotel Rügen -
HOTEL VIER JAHRESZEITEN BINZ GMBH, KID'S CLUB, Zeppelinstrasse 7, 18609 Ostseebad Binz